



**Date:**  
**Customer Name:**  
**Job Name:**

## **Cleaning Recommendations for Architectural Powder Coatings**

The cleaning recommendations for architectural powder coating series are an integral part to the warranties given for gloss and color retention as well as chalking.

The warranty requires that regular cleaning has to be performed periodically, at least once a year.

The conditions are as follows:

Clean Water with slight amounts of mild alkaline detergents must be used.

The cleaning effect may be increased by rubbing with a soft, non-scratching cloth or cotton with modest pressure.

The temperature of the parts to be cleaned must not exceed 80°F.

For removal of grease and oily substances isopropyl alcohol may be used.

The cleaning solution must not be allowed to react for more than one hour.

After cleaning the surfaces must be rinsed with clean, cold water.

A proper maintenance record has to be kept and documented. This documentation must contain the following information:

- Date
- Name and address of performing party.
- Description of cleaning procedure and detergents used.
- Signature of person performing the cleaning procedure.