



Customer:
Project:
Product:

Powder coatings are organic coatings which must be regularly cleaned and maintained in order to ensure the decorative and protective properties of the coating are retained. Records of all cleaning schedules and frequencies shall be kept and maintained by Customer according to the process outlined below and shall be available to GRECO upon request.

Cleaning Method

1. Usual maintenance of Products must adhere to the following steps:
 - a. Clean using an appropriate cleaning product, as defined below
 - b. Clear water rinsing
 - c. Wiping with a soft cloth
2. All surfaces shall be cleaned using a soft cloth or sponge, and no cloth shall be harsher than natural bristle brushes.
3. If the Product is subject to any hazardous and unusual environmental factors or is located within one (1) mile of the seashore, an estuary or marine environments, GRECO must be consulted on an individual project basis for best maintenance practices.

Cleaning Products

1. Before cleaning, Customer must consult product's MSDS sheet. Most commercial cleaning products have a toll-free number to contact technical support, and it is suggested to contact the manufacturer on the product to ensure that the product is safe for use.
2. Usual maintenance cleaning may be done using water with a mild detergent or soap with a soft brush for light surface soils.
3. A mild solvent, such as mineral spirits, may be used to remove grease, sealant, or caulking compounds. Spot testing should be performed first to ensure there is no coating damage or staining. In this instance, Customer must rinse the Coating immediately after using the cleaning product.
4. In no circumstance shall any abrasive cleaner, polish, cleanings containing ketones or esters be used.

Frequency

Customer shall clean the Product according to the following frequencies:

1. Six (6) times per year for all Products located within one (1) mile of the seashore
 - a. The cleaning cycle shall commence within two (2) months of installation
 - b. Cleaning shall be conducted in intervals not to exceed two (2) months
 - c. Customer shall maintain fully documented records throughout the Warranty term
2. Four (4) times per year for all Products located more than one (1) mile of the seashore
 - a. The cleaning cycle shall commence within two (2) months of installation
 - b. Cleaning shall be conducted in intervals not to exceed two (2) months
 - c. Customer shall maintain fully documented records throughout the Warranty term

Maintenance and cleaning must be documented in accordance with warranty specifications. In the event of coating failure, customer shall furnish proof of proper maintenance.

Cleaning Precautions

Never use aggressive alkaline or acid cleaners on aluminum finishes. Do not use cleaners containing trisodium phosphate, phosphoric acid, hydrochloric acid, hydrofluoric acid, fluorides, or similar compounds on powder coated aluminum surfaces. Strong solvents or abrasive cleaners can cause damage to painted surfaces. Always follow the cleaner manufacturer's recommendations as to the proper cleaner and concentration. Test-clean a small area first. Different cleaners should not be mixed.

Do not use excessive abrasive rubbing to remove stubborn stains. Such procedures can produce an undesirable appearance or adversely affect the finish.

It is preferable to clean the metal when shaded. Do not attempt to clean hot, sun-heated surfaces since possible chemical reactions on hot metal surfaces will be highly accelerated and non-uniform.

9410 Eden Avenue, Hudson, FL 34667

Phone: (727) 372-1100

Fax: (727) 863-2724

GRECO
Architectural Metal Products
A CSW Industrials Company